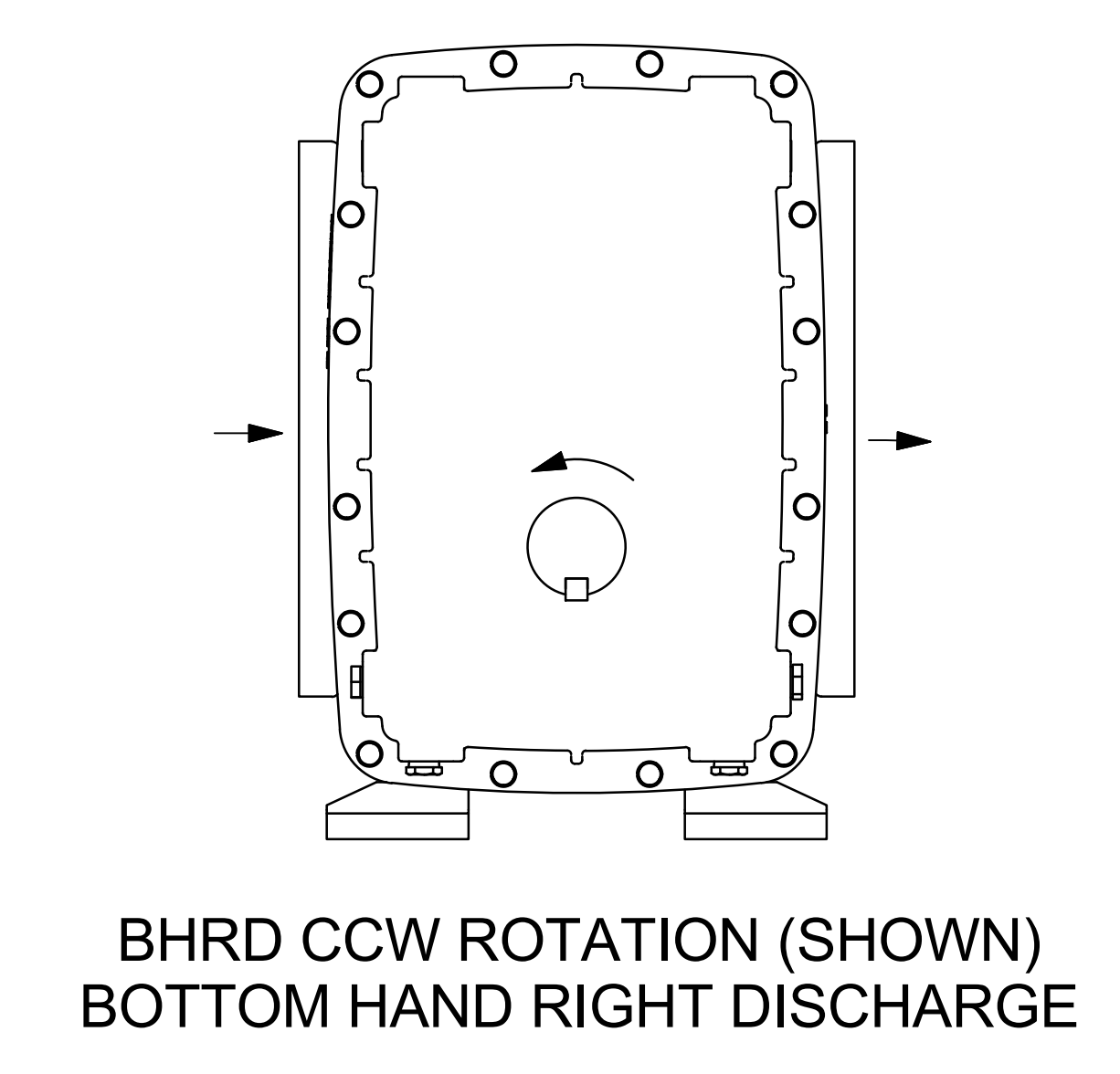
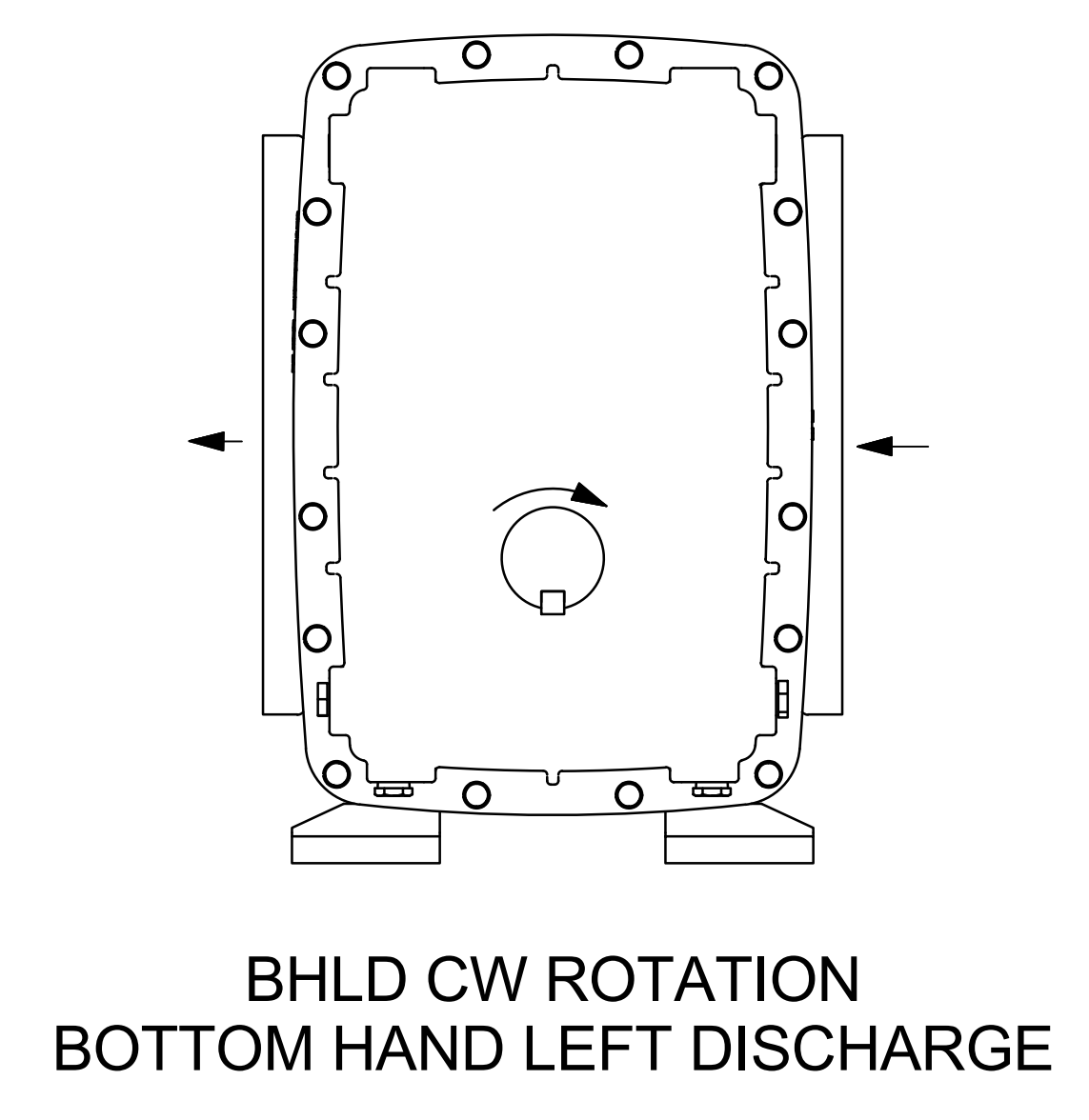
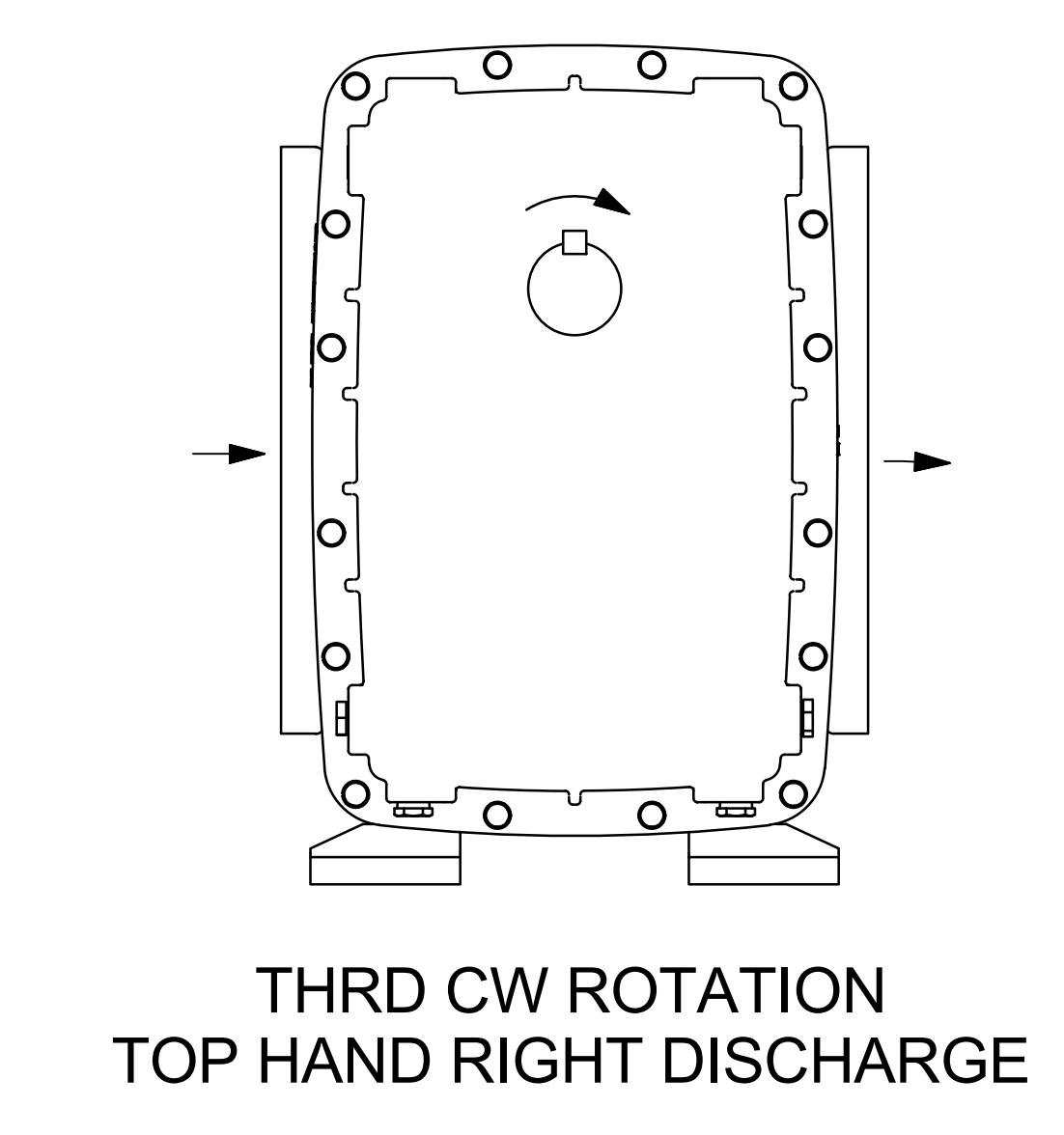
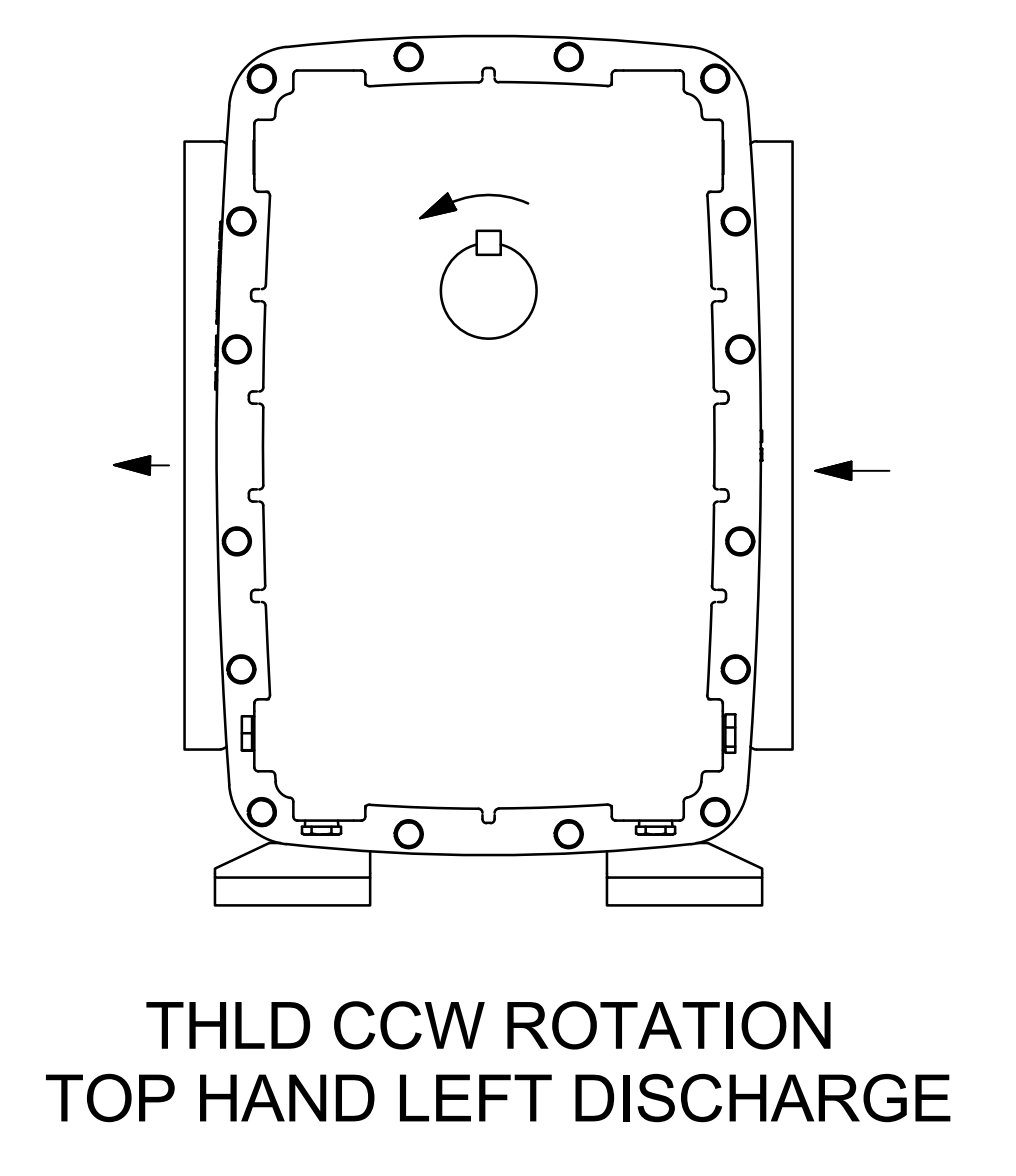
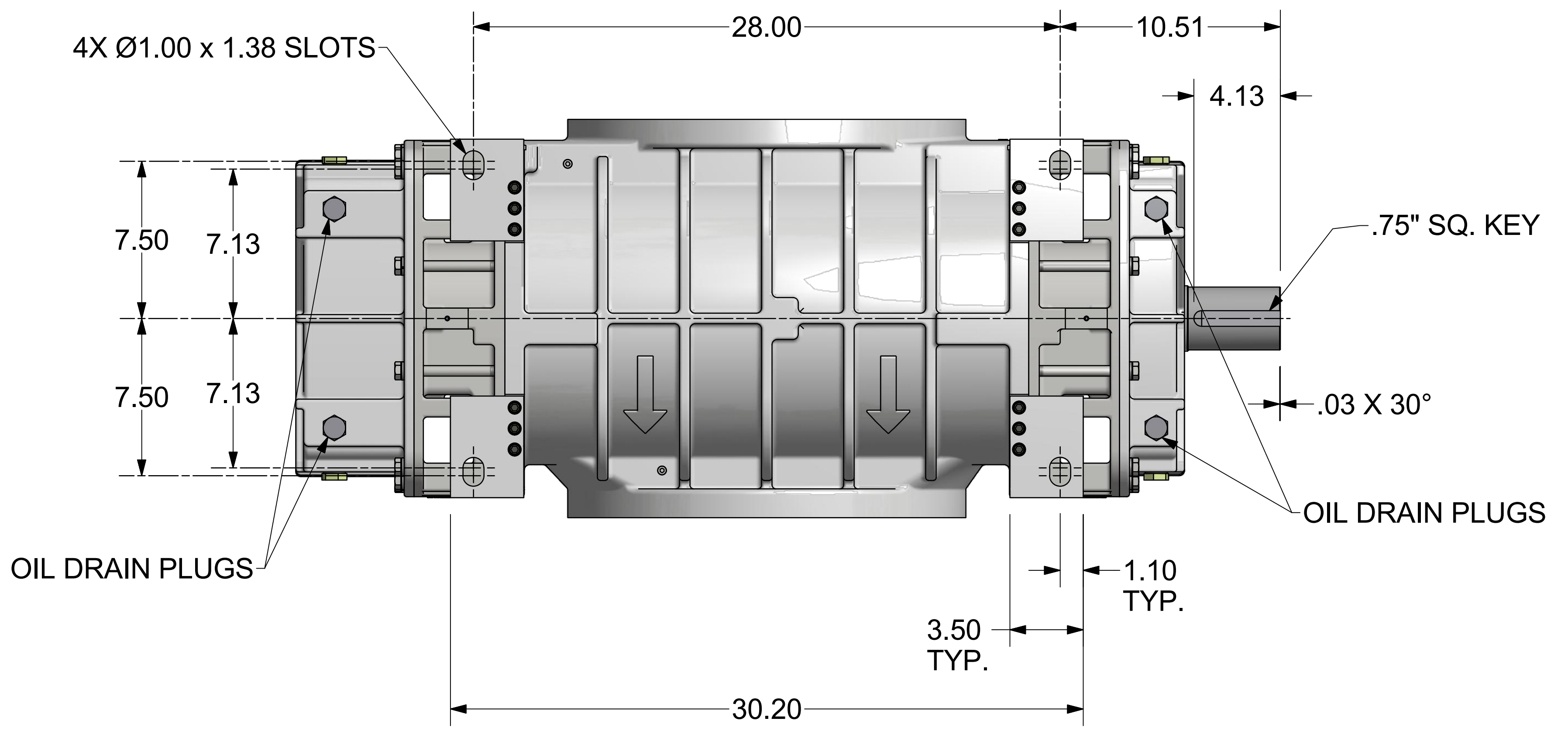
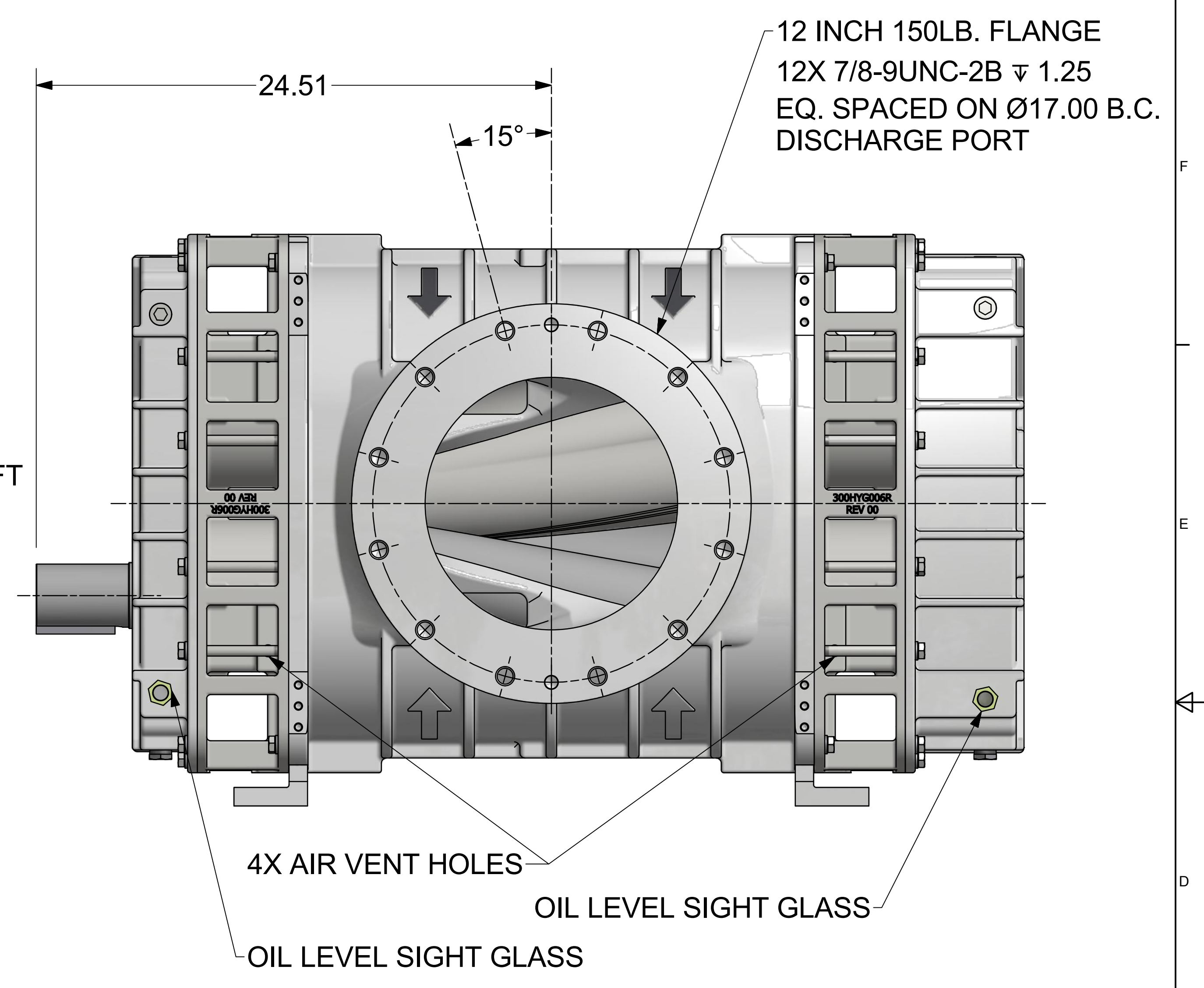
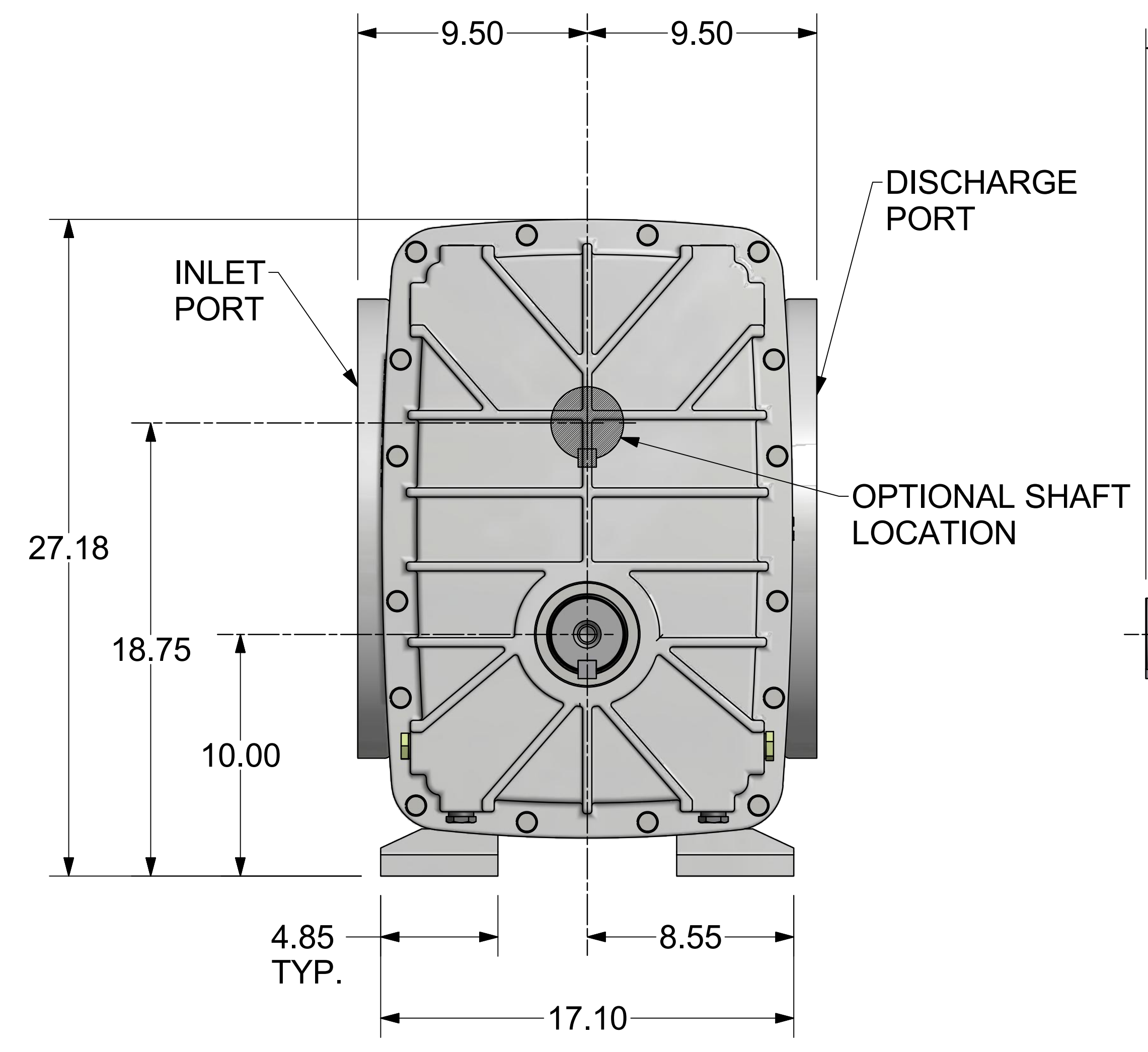
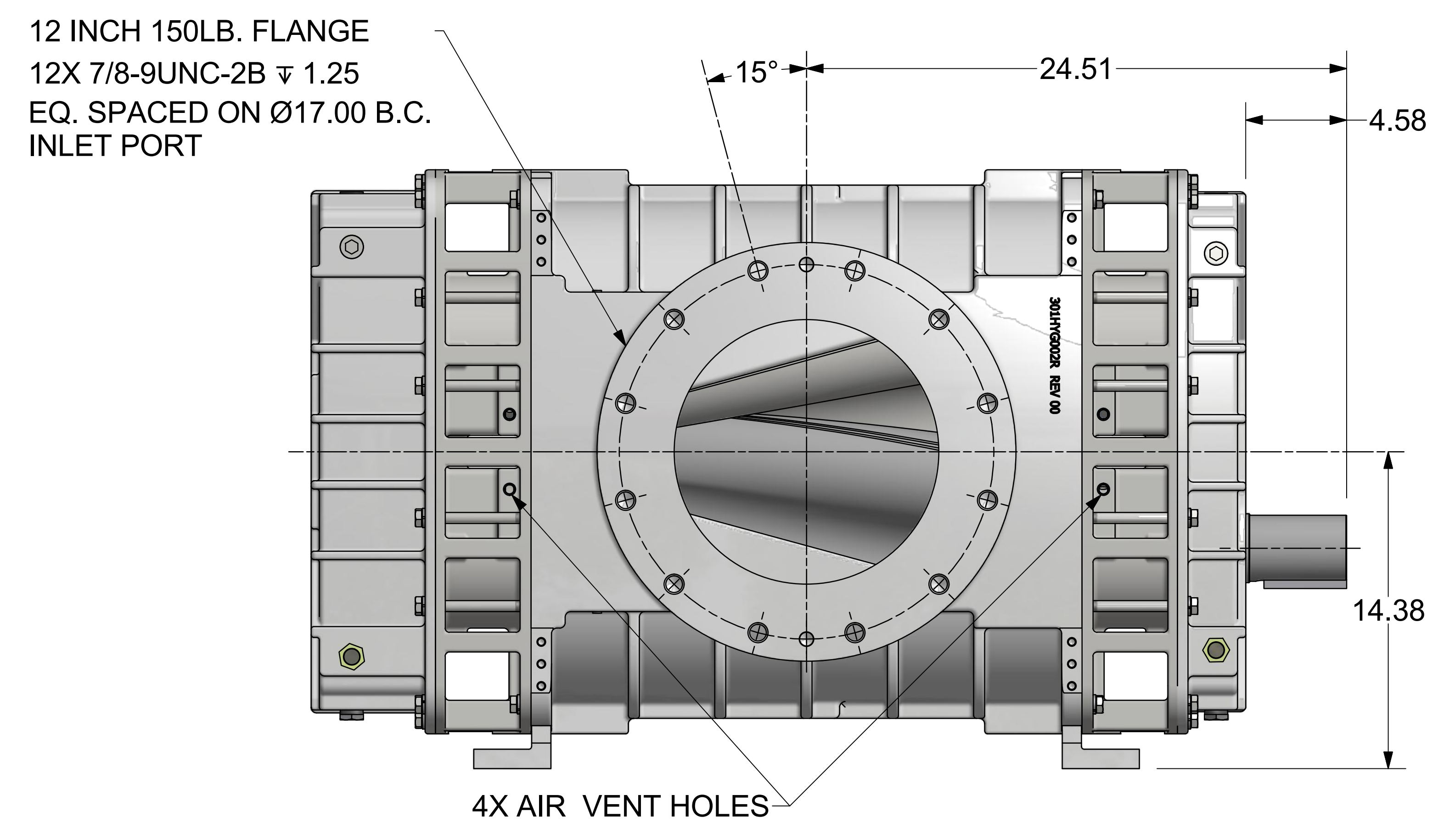
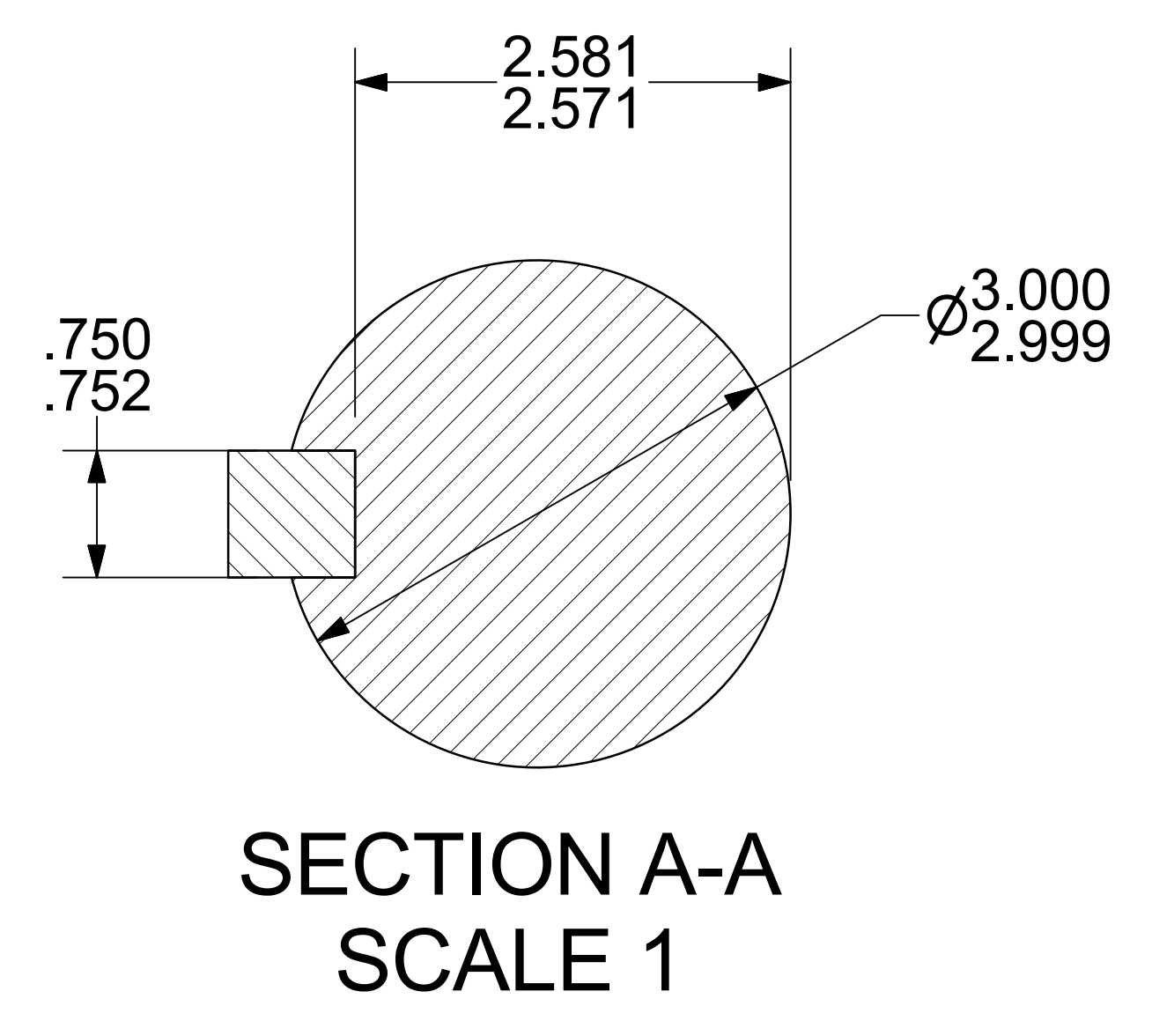
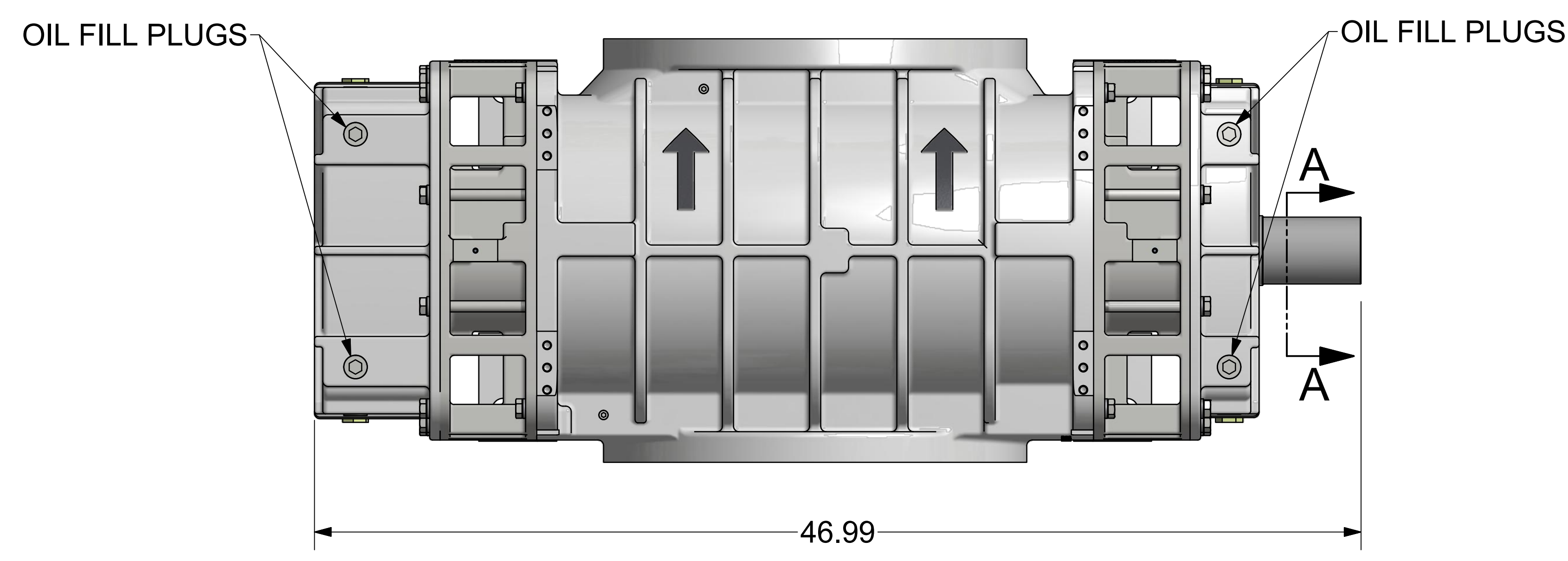


REVISION HISTORY						
ZONE	REV	DESCRIPTION	ECN #	DATE	DWN	CHK
	02	REMOVED LIFTING LUGS	1114643	30-Jan-18	rn8465	



FINISH OF CHAMFERS AND FILLETS TO CONFORM TO SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: X = \pm .05
TOL. ON DECIMALS: XX = \pm .02
TOL. ON DECIMALS: XXX = \pm AS SPECIFIED
TOL. ON ANGLES: = \pm 0'-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

HEAT TREATMENT

Gardner Denver
Gardner Denver Inc.
Quincy, IL

DESCRIPTION: 4093-GRP-BLOWER
HELIFLOW 825 VERTICAL

DRAWN BY: pmc2275
CHECKED BY: rn8465

DATE: 28-Aug-17
SCALE: 1/4

ENGR. APPROVAL: pmc2275
DATE: 14-Sep-17

DWG. NO.: 302HYG800
SHEET: 1 OF 1

REV: 02