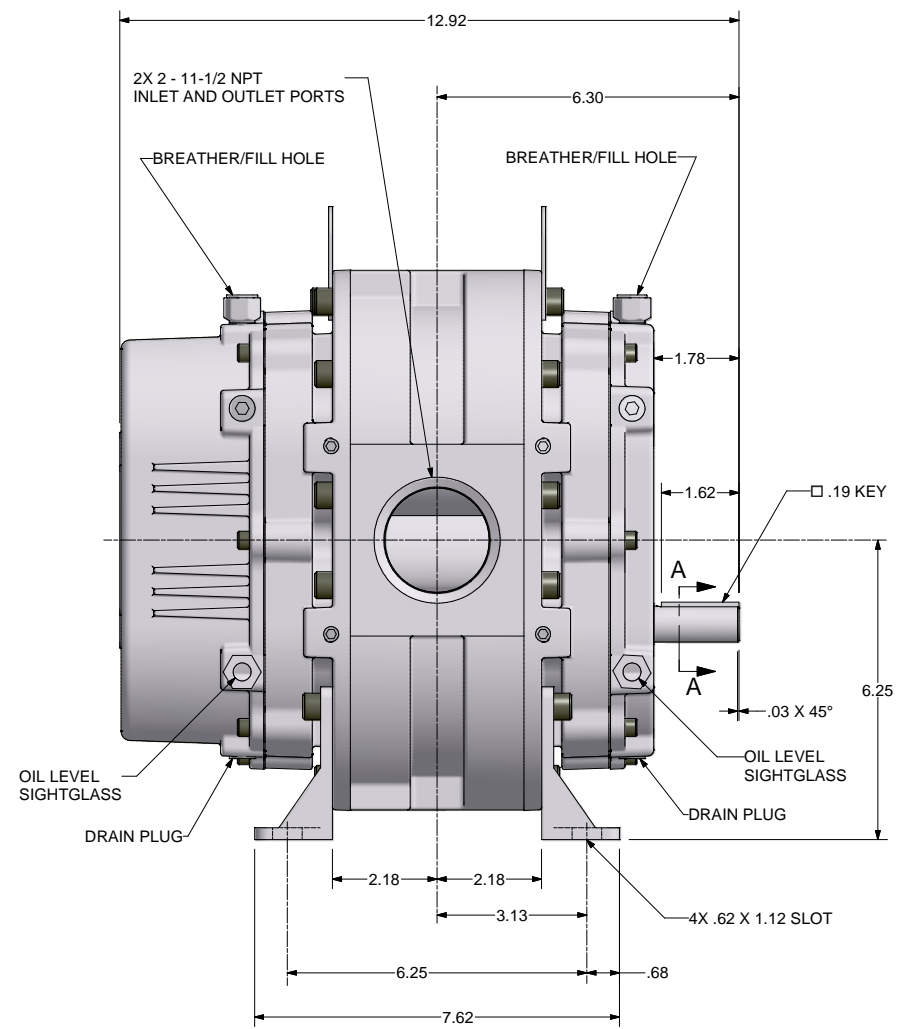
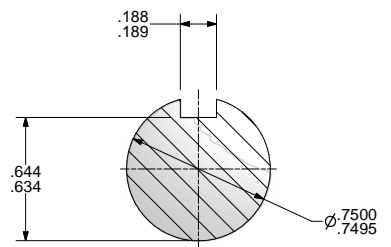
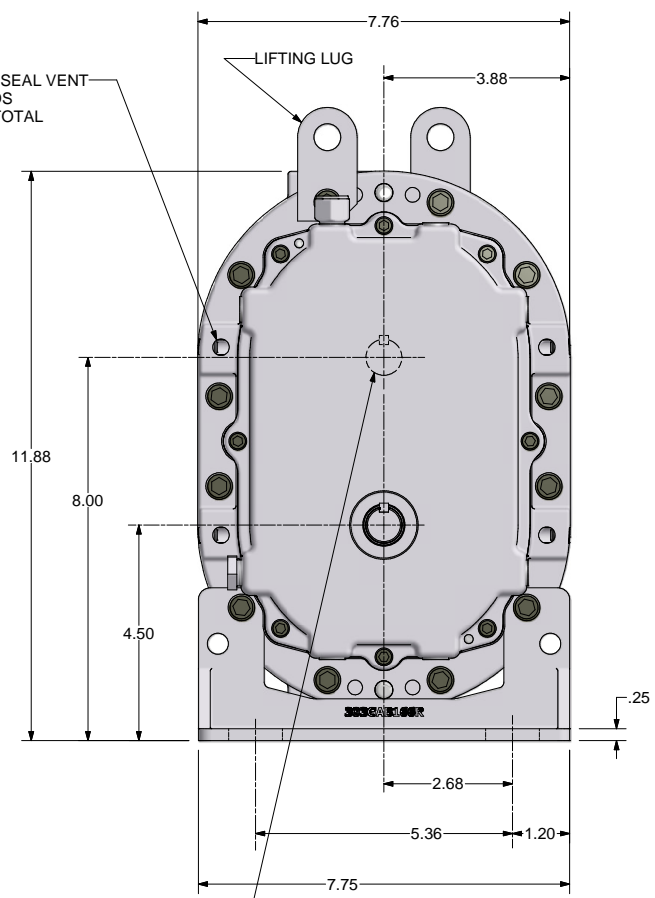


REVISION HISTORY		DATE	DWN	CHK
ZONE	REV	DESCRIPTION		
	A	RELEASED PER ECN 1045640		



4X SHAFT SEAL VENT  
BOTH ENDS  
8 HOLES TOTAL



SECTION A-A  
SCALE 4 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCK WISE (CW)	LEFT SIDE
	COUNTERCLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTERCLOCKWISE (CCW)	LEFT SIDE

FINISH OF CHAMBERS AND FILLETS TO CONFORM TO DIMENSIONS AND TOLERANCING PER ASME Y14.2M-1994 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: X = ± .05  
TOL. ON DECIMALS: XX = ± .02  
TOL. ON DECIMALS: XXX = ± .01 AS SPECIFIED  
TOL. ON ANGLES: ± 0°-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.2M-1994  
THREADS PER ASME B1.1 GRADING SYSTEM Y14.2M-1994 ANSI B1.203 & B1.20.3

Gardner Denver Inc. Quincy, IL  
DWN BY: RRB 4/17/2009  
C/D BY: RNS 4/17/2009

HEAT TREATMENT  
3MVR LEGEND DSL

OUTLINE-BARE UNIT  
318GAB800

Sheet 1 of 1