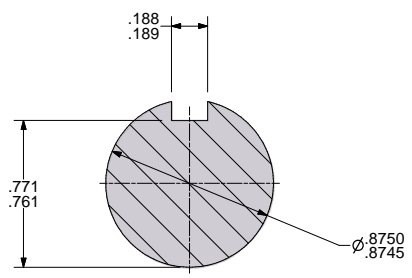
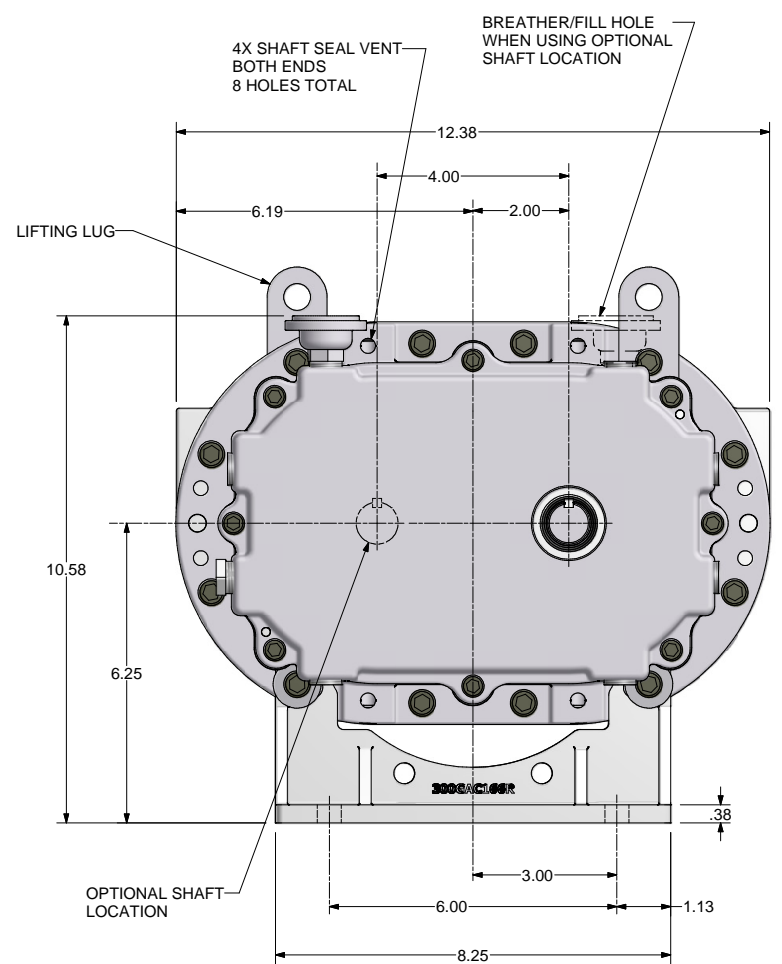
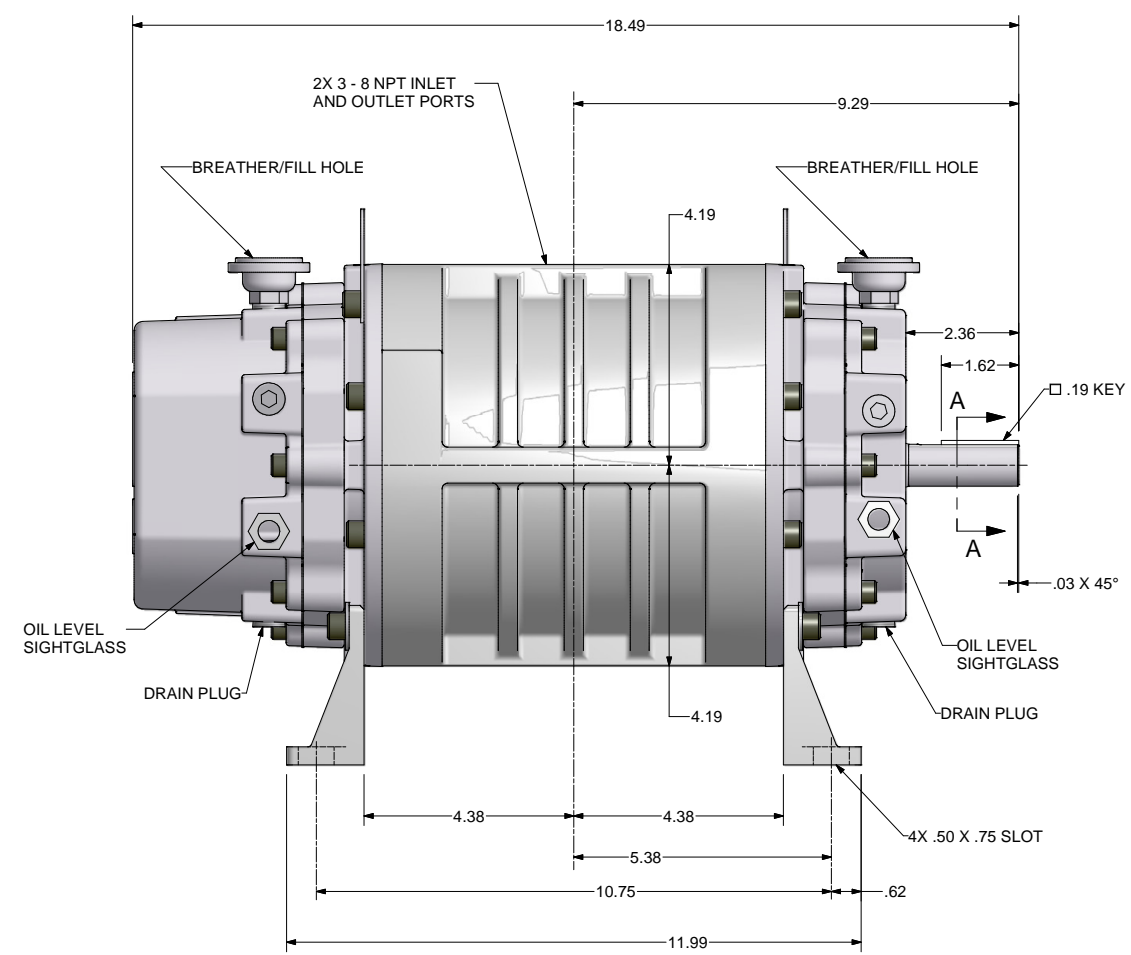


| REVISION HISTORY | | DATE | DWN | CHK |
|------------------|-----|--------------------------|-----|-----|
| ZONE | REV | DESCRIPTION | | |
| | A | RELEASED PER ECN 1042521 | | |



SECTION A-A
SCALE 4 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

| CONSTRUCTION | ROTATION | DISCHARGE PORT |
|------------------|------------------------|----------------|
| HORIZONTAL RIGHT | CLOCK WISE (CW) | BOTTOM SIDE |
| | COUNTERCLOCKWISE (CCW) | TOP SIDE |
| HORIZONTAL LEFT | CLOCKWISE (CW) | TOP SIDE |
| | COUNTERCLOCKWISE (CCW) | BOTTOM SIDE |

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 TOL. ON DECIMALS: X = ± .05
 TOL. ON DECIMALS: XX = ± .02
 TOL. ON DECIMALS: XXX = ± .01 AS SPECIFIED
 TOL. ON ANGLES: ± 0°30'

FINISH OF CHAMBERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA
 SURFACE ROUGHNESS MAXIMUM PER ASME B46.1
 FULL THREADS TO THE MINIMUM

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
 THREADS PER ASME B1.1 GAUGING SYSTEM Y14.5M-92, ANSI B1.203 & B1.203.3

Gardner Denver Inc.
 Quincy, IL

DWN BY: RRB 8/29/2008
 CTD BY: RNS 8/29/2008

HEAT TREATMENT
 4LR

ENG. REF:
 318GAC800

TITLE
 OUTLINE-BARE UNIT

4LR LEGEND DSL

THIRD ANGLE PROJECTION