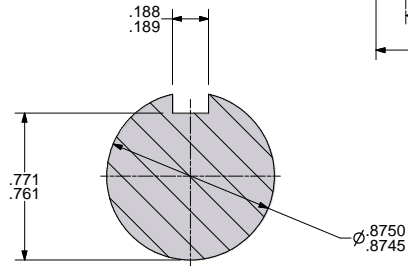
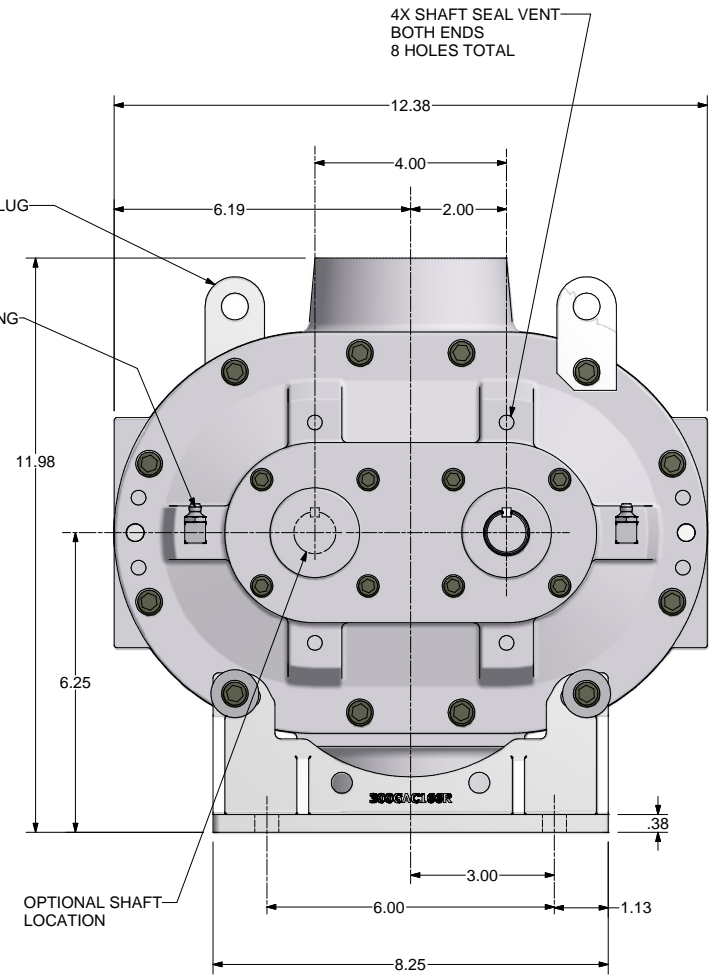
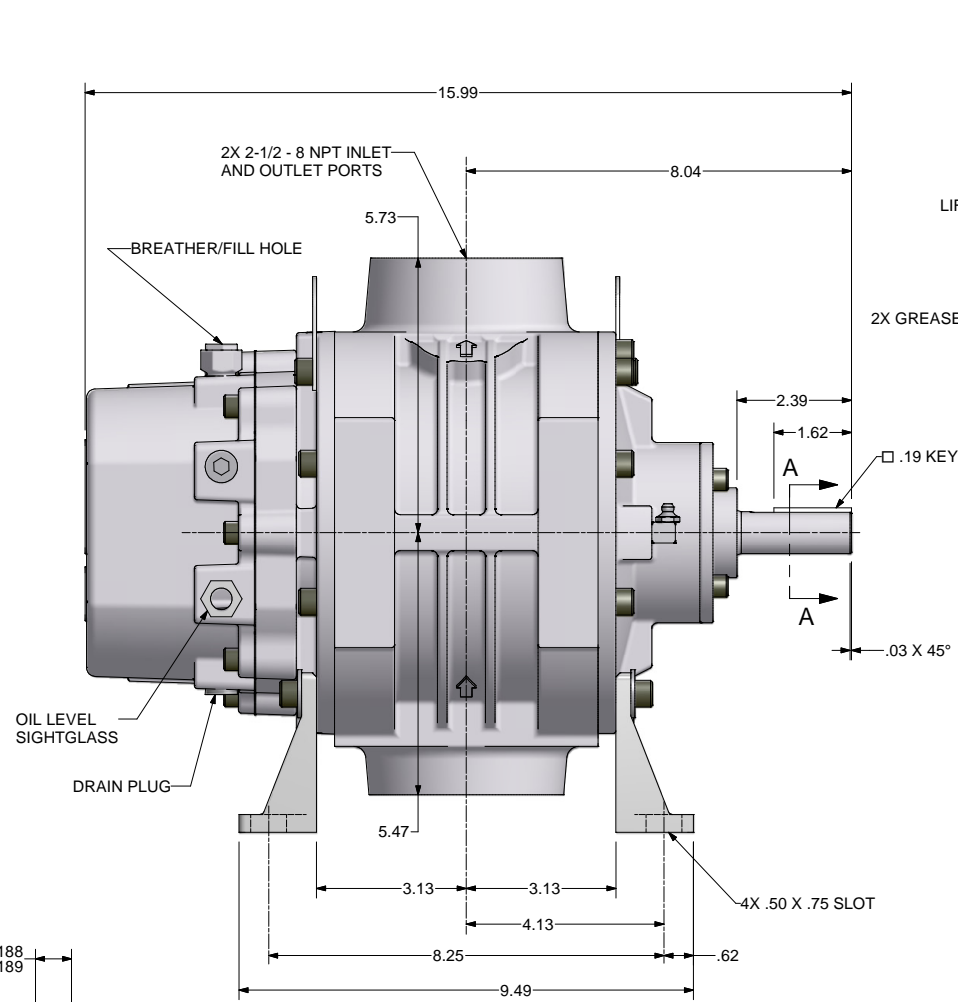


REVISION HISTORY		DATE	DWN	CHK
ZONE	REV	DESCRIPTION		
	A	RELEASED PER ECN 1048371		



SECTION A-A
SCALE 4 : 1

THE "Q" SERIES IS DISCHARGE TIMED. THE ARROWS ON THE CYLINDER INDICATE DIRECTION OF FLOW AND POINT TOWARDS THE DISCHARGE PORT. PORT AND SHAFT LOCATIONS AND ALL ROTATIONS ARE DETERMINED WHEN FACING SHAFT END.

HORIZONTAL RIGHT, TOP DISCHARGE IS SHOWN.

CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL RIGHT	CLOCK WISE (CW)	BOTTOM SIDE
	COUNTERCLOCKWISE (CCW)	TOP SIDE
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTERCLOCKWISE (CCW)	BOTTOM SIDE

<small>FINISH OF CHAMFERS AND FILLETS TO CONFORM TO DIMENSIONS ARE IN INCHES</small> <small>UNLESS OTHERWISE SPECIFIED</small> <small>TOL. ON DECIMALS: .X = ± .05</small> <small>TOL. ON DECIMALS: .XX = ± .02</small> <small>TOL. ON DECIMALS: .XXX = ± .01</small> <small>TOL. ON ANGLES: ± 0° 30'</small>		<small>CONFIDENTIAL: THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF GARDNER DENVER, INC. IT IS NOT FOR PUBLIC DISCLOSURE. POSSESSION OF THE INFORMATION DOES NOT CONVEY ANY RIGHT TO LOAN, REPRODUCE OR DISCLOSE THE INFORMATION. UNAUTHORIZED REPRODUCTION OR USE OF THE INFORMATION IS PROHIBITED. THIS DOCUMENT IS TO BE RETURNED TO GARDNER DENVER, INC. UPON THE COMPLETION OF THE PURPOSE FOR WHICH IT IS LOANED OR UPON REQUEST.</small> <small>DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009</small> <small>THREADS PER ASME B1.1 GAGING SYSTEM (1) (2) (3) (4) (5) (6) (7) (8) (9) (10) (11) (12) (13) (14) (15) (16) (17) (18) (19) (20) (21) (22) (23) (24) (25) (26) (27) (28) (29) (30) (31) (32) (33) (34) (35) (36) (37) (38) (39) (40) (41) (42) (43) (44) (45) (46) (47) (48) (49) (50) (51) (52) (53) (54) (55) (56) (57) (58) (59) (60) (61) (62) (63) (64) (65) (66) (67) (68) (69) (70) (71) (72) (73) (74) (75) (76) (77) (78) (79) (80) (81) (82) (83) (84) (85) (86) (87) (88) (89) (90) (91) (92) (93) (94) (95) (96) (97) (98) (99) (100)</small> <small>HEAT TREATMENT</small> <small>ENG. REF.</small>	
<small>Gardner Denver Inc.</small> <small>Quincy, IL</small> <small>DWN BY: RRB 10/14/2009</small> <small>CKD BY: RNS 10/14/2009</small>		<small>334GAC800</small> <small>4MRQ LEGEND GRS-SPL</small> <small>1 of 1</small>	