DATE DWN CHK -2X 4"-8 NPT INLET AND OUTLET PORTS -4X SHAFT SEAL VENT BOTH ENDS 8 HOLES TOTAL -9.19--10.38-BREATHER/FILL HOLE-LIFTING LUG BREATHER/FILL HOLE 0 <sub>Г</sub>.25 SQ. KEY 0 -2.45-15.85 -2.00 10.50 -.03 X 45° 8.00 OIL LEVEL SIGHTGLASS OIL LEVEL SIGHTGLASS DRAIN PLUG DRAIN PLUG--1.00-4X .56 X .75 SLOT -1.93--9.00--9.00-12.85-OPTIONAL SHAFT LOCATION .2505\_**-**ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END CONSTRUCTION ROTATION DISCHARGE PORT UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES CLOCK WISE (CW)
COUNTERCLOCKWISE (CCW) LEFT SIDE SECTION A-A SCALE 2 : 1 VERTICAL BOTTOM TOL. ON DECIMALS: Xx = ±.05
TOL. ON DECIMALS: XX = ±.02
TOL. ON DECIMALS: XXX = ±AS SPECIFIED TOL. ON ANGLES: ±0°-30′ Gardner Denver HEAT TREATMENT ENG. REF: RIGHT SIDE CLOCKWISE (CW) RIGHT SIDE
COUNTERCLOCKWISE (CCW) LEFT SIDE OUTLINE-BARE UNIT VERTICAL TOP