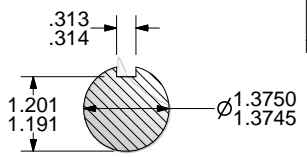
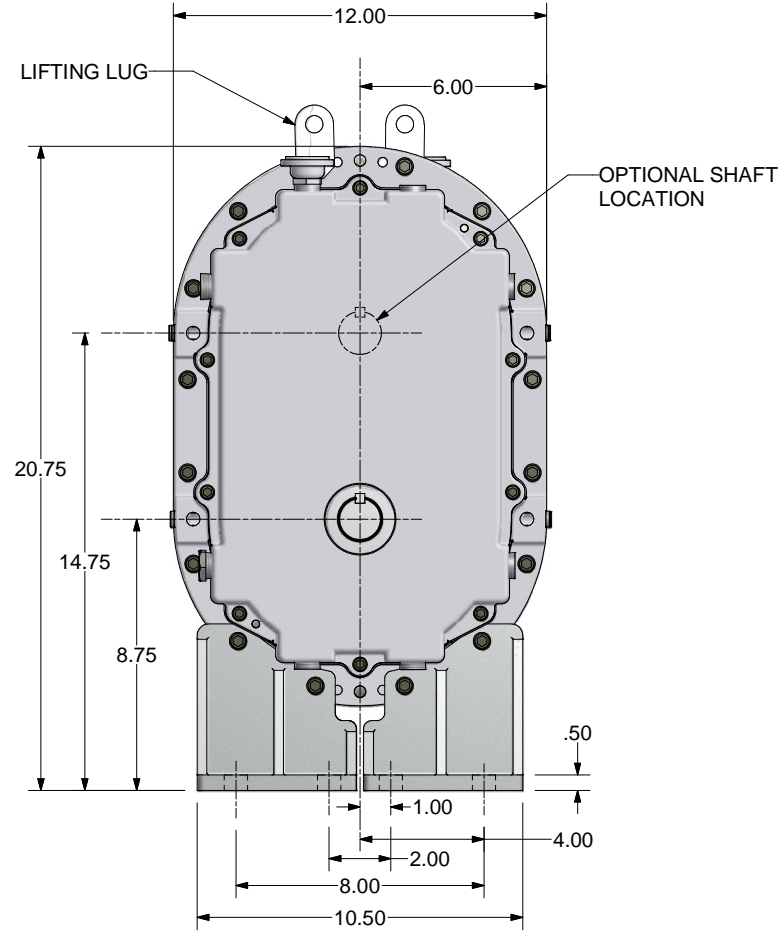
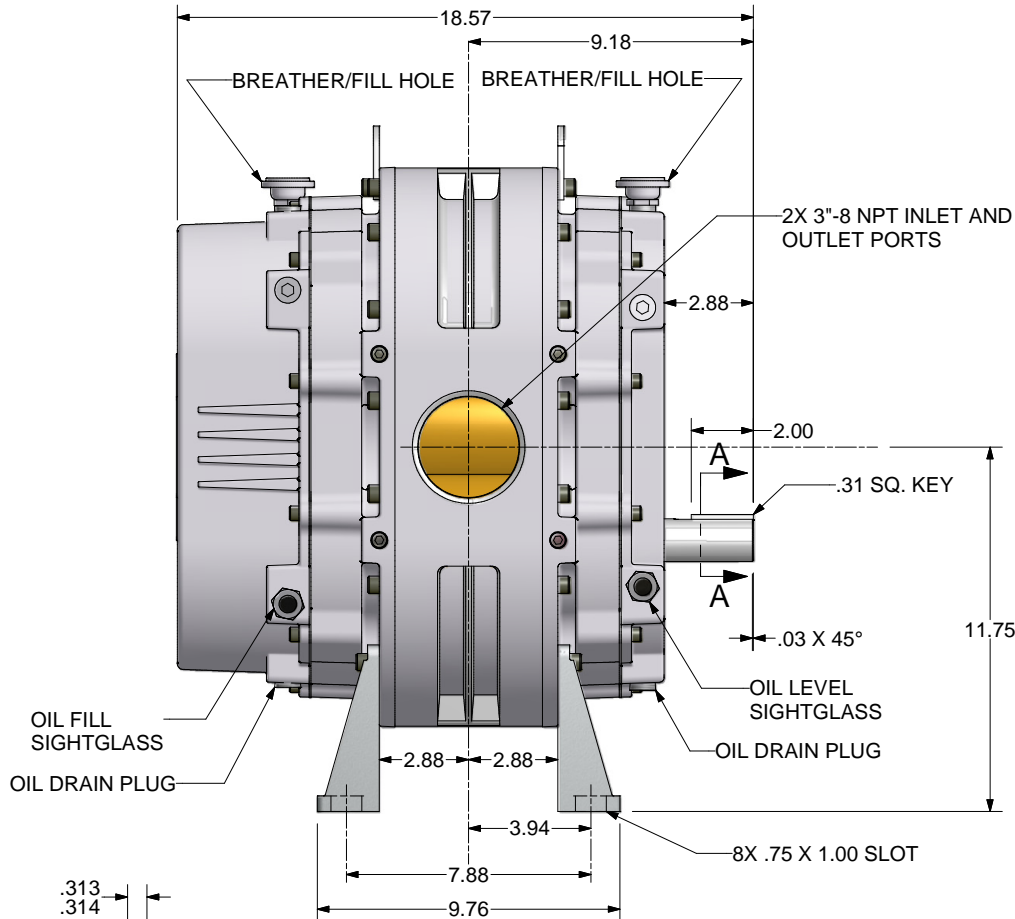


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	CHK
	A	RELEASED PER ECN 1045005		



SECTION A-A  
SCALE 1 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCKWISE (CW)	LEFT SIDE
	COUNTER CLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTER CLOCKWISE (CCW)	LEFT SIDE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
TOL. ON DECIMALS: .X = ± .05  
TOL. ON DECIMALS: .XX = ± .02  
TOL. ON DECIMALS: .XXX = ± .01  
TOL. ON ANGLES: ± 0°-30'

THIRD ANGLE PROJECTION

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUghest ADJACENT AREA.  
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1.  
FULL THREAD DEPTHS ARE MINIMUM.

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994  
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

**Gardner Denver**  
Quincy, IL

HEAT TREATMENT  
ENG. REF:

TITLE: **OUTLINE-BARE UNIT**  
6HVR LEGEND DSL

DWN BY: TAM 3/2/2009  
CKD BY: RNS 3/10/2009

SCALE: 1/2

SHEET 1 OF 1