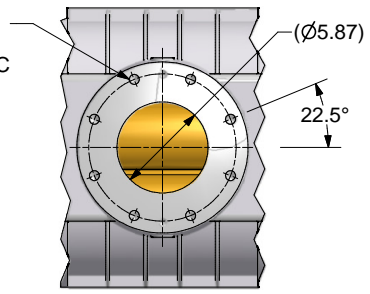
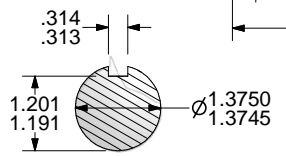
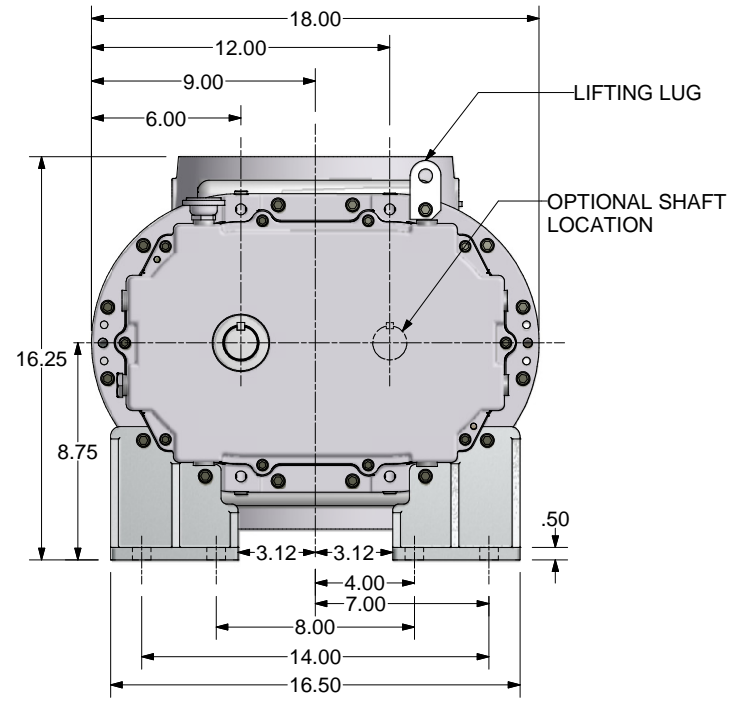
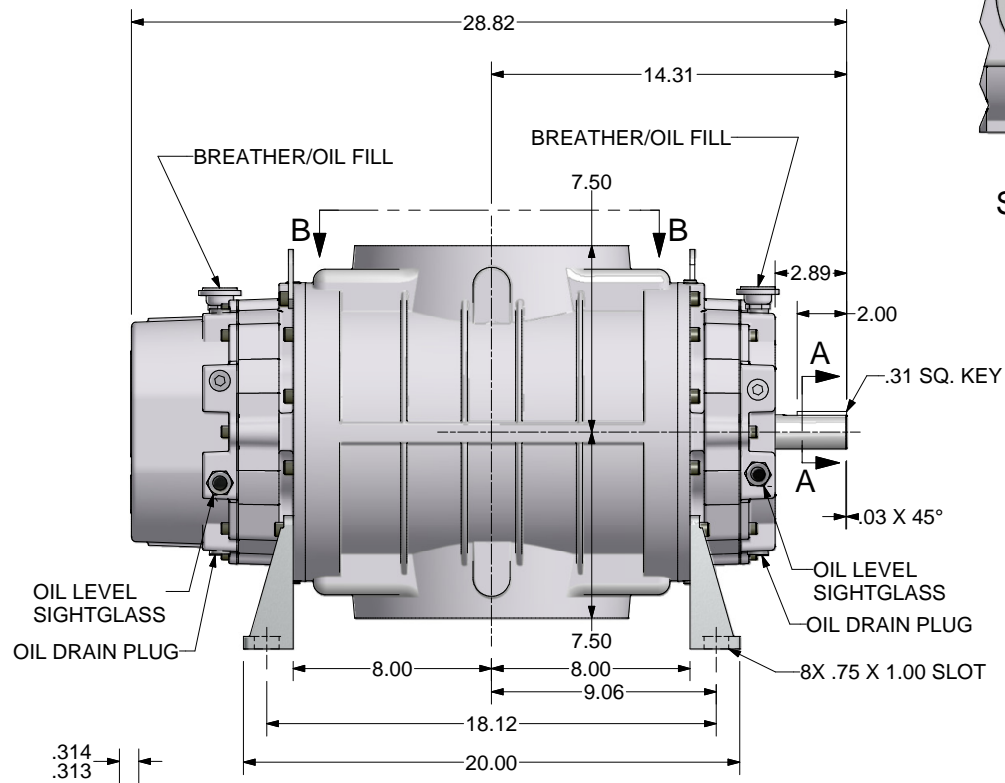


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	CHK
	A	RELEASED PER ECN 1045005		

8X 3/4-10 UNC-2B X ∇ 1.12
EQUALLY SPACED ON \varnothing 9.50 BC
BOTH SIDES



VIEW B-B
SCALE 1 / 4



SECTION A-A
SCALE 1 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL RIGHT	CLOCKWISE (CW)	BOTTOM SIDE
	COUNTER CLOCKWISE (CCW)	TOP SIDE
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTER CLOCKWISE (CCW)	BOTTOM SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUghest ADJACENT AREA.
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1.
FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOL ON DECIMALS: X = \pm .05
TOL ON DECIMALS: XX = \pm .02
TOL ON DECIMALS: XXX = \pm AS SPECIFIED
TOL ON ANGLES: \pm 0'-30'

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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver HEAT TREATMENT ENG. REF:

TITLE: **OUTLINE-BARE UNIT**

Gardner Denver Inc. Quincy, IL
DWN BY: TAM 3/16/2009
CKD BY: RNS 3/16/2009

BLR LEGEND DSL
322GAF800

SCALE: 1/2.5 SHEET 1 OF 1

