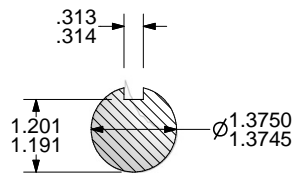
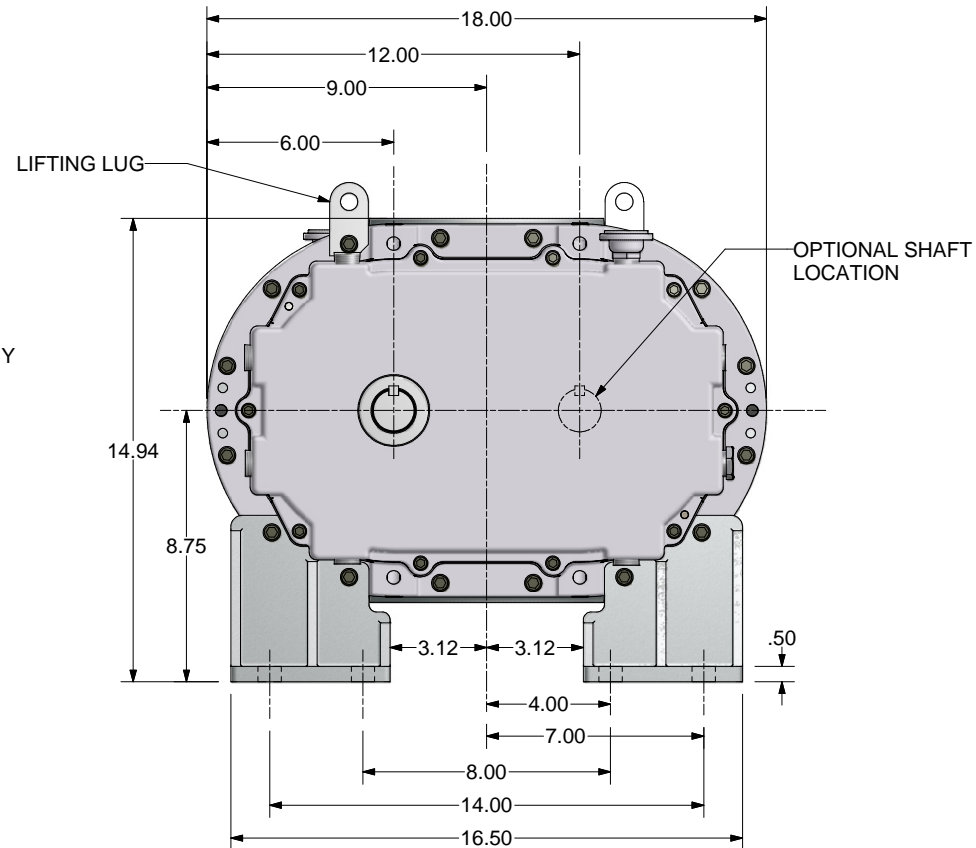
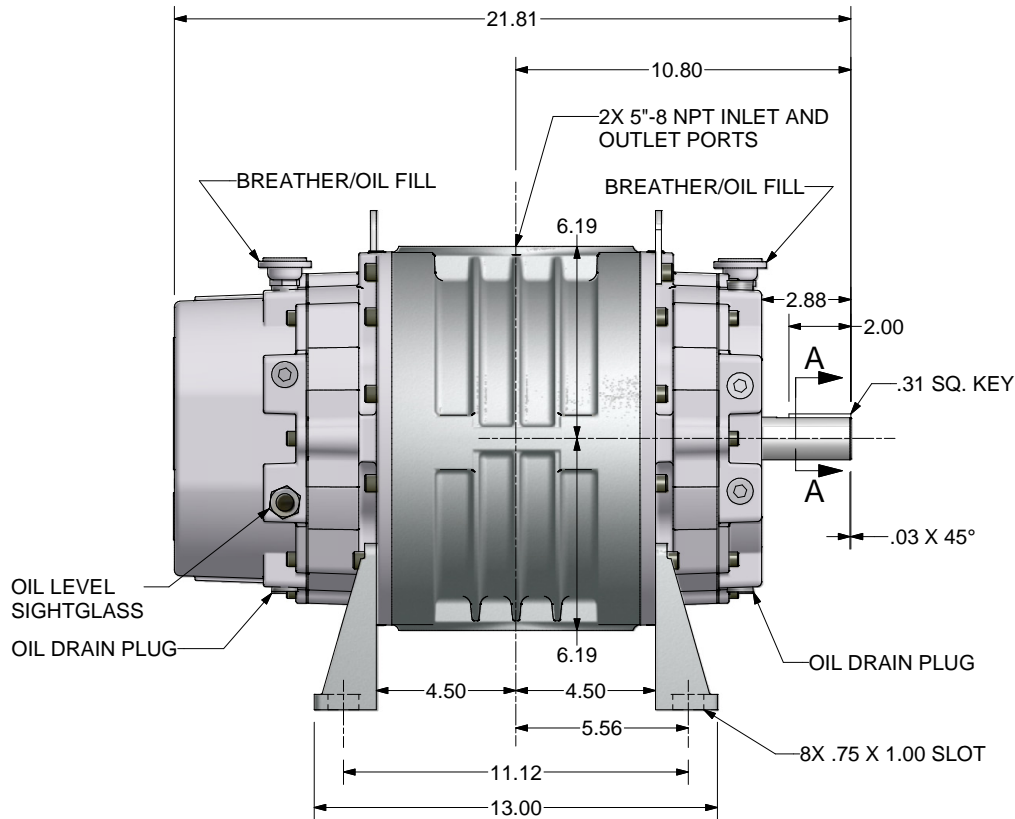


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	CHK
	A	RELEASED PER ECN 1045005		



SECTION A-A
SCALE 1 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
HORIZONTAL RIGHT	CLOCKWISE (CW)	BOTTOM SIDE
	COUNTER CLOCKWISE (CCW)	TOP SIDE
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTER CLOCKWISE (CCW)	BOTTOM SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUHEST ADJACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.		CONFIDENTIAL - THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF GARDNER DENVER, INC. IT IS NOT FOR PUBLIC DISCLOSURE. POSSESSION OF THE INFORMATION DOES NOT CONVEY ANY RIGHT TO LOAN, SELL OR DISCLOSE THE INFORMATION. UNAUTHORIZED REPRODUCTION OR USE OF THE INFORMATION IS PROHIBITED. THIS DOCUMENT IS TO BE RETURNED TO GARDNER DENVER, INC. UPON THE COMPLETION OF THE PURPOSE FOR WHICH IT IS LOANED OR UPON REQUEST.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOL. ON DECIMALS: X = ± .05 TOL. ON DECIMALS: XX = ± .02 TOL. ON DECIMALS: XXX = ± AS SPECIFIED TOL. ON ANGLES: ± 0°-30'		DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994 THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3 Gardner Denver Gardner Denver Inc. Quincy, IL DWN BY: TAM 3/9/2009 CKD BY: RNS 3/9/2009	
THIRD ANGLE PROJECTION		HEAT TREATMENT ENG. REF. TITLE 6MR LEGEND DSL 318GAF800 SCALE 1/2 SHEET 1 OF 1	