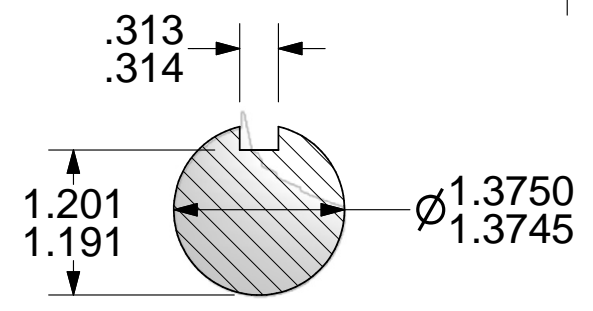
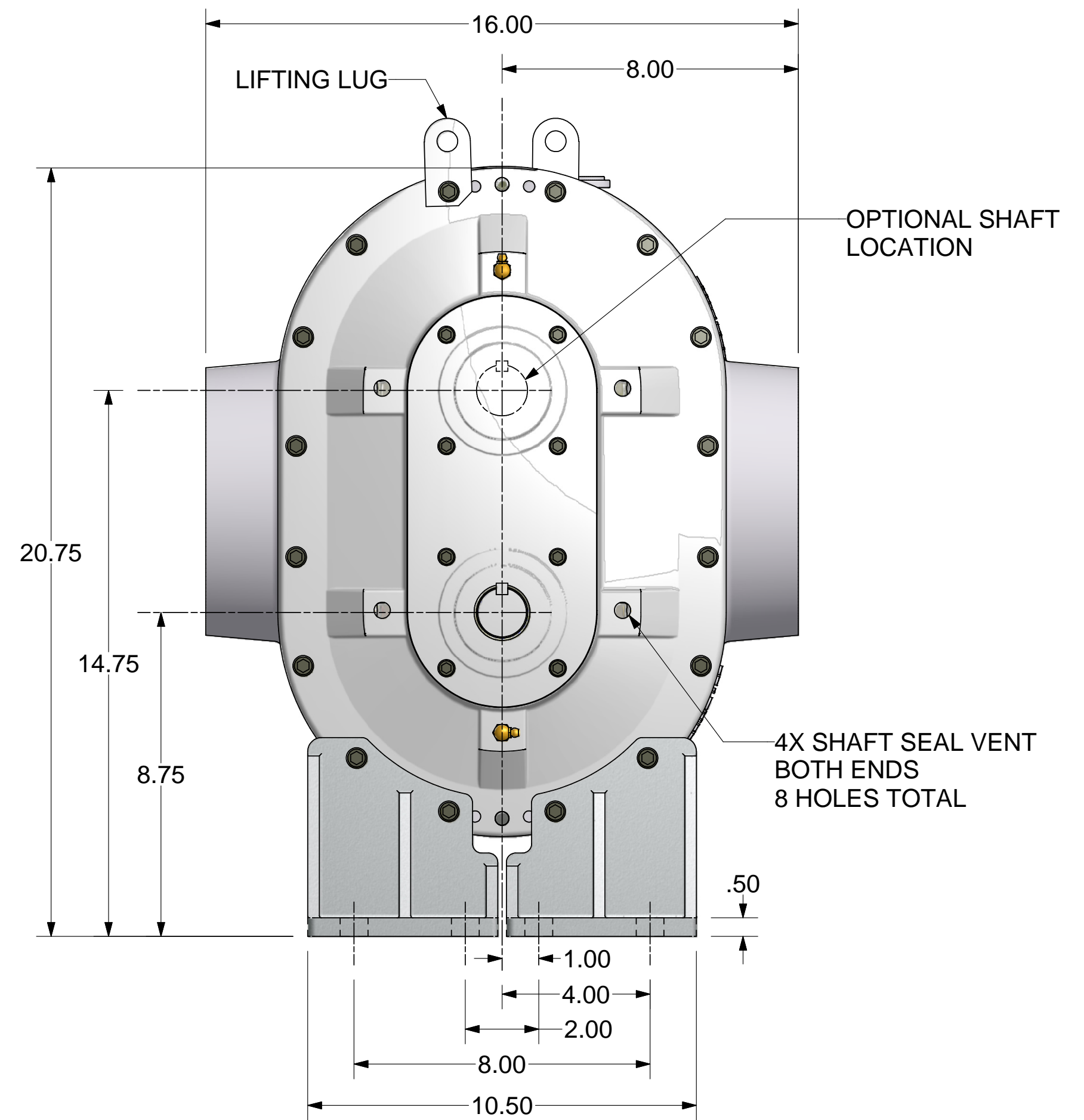
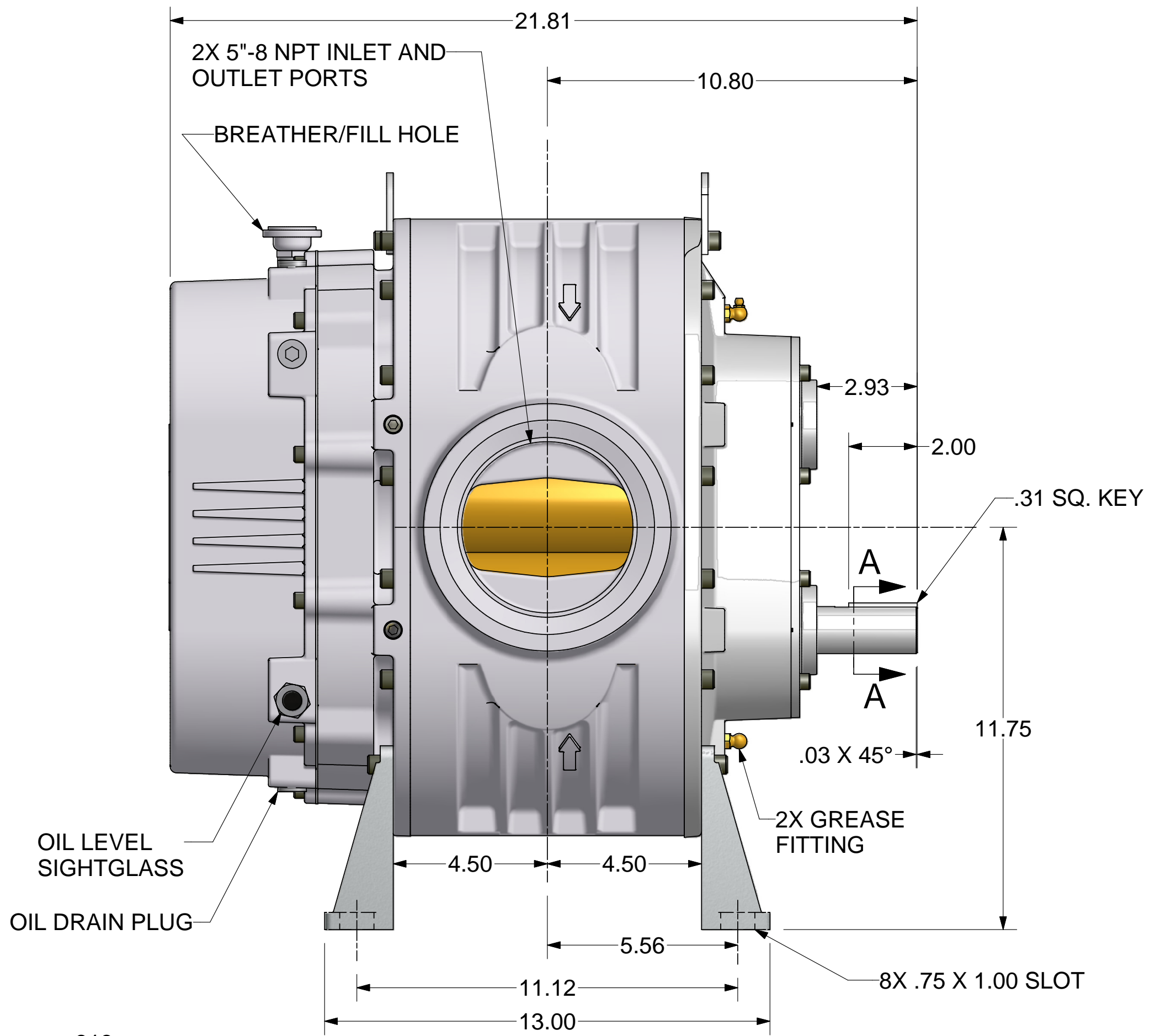


REVISION HISTORY					
ZONE	REV	DESCRIPTION	DATE	DWN	CHK
	A	RELEASED PER ECN 1045005			



SECTION A-A
SCALE 1 : 1

ALL ROTATIONS AND PORT LOCATIONS WHEN FACING SHAFT END

CONSTRUCTION	ROTATION	DISCHARGE PORT
VERTICAL BOTTOM	CLOCKWISE (CW)	LEFT SIDE
	COUNTER CLOCKWISE (CCW)	RIGHT SIDE
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTER CLOCKWISE (CCW)	LEFT SIDE

FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: X = ± .05
TOL. ON DECIMALS: XX = ± .02
TOL. ON DECIMALS: XXX = ± AS SPECIFIED
TOL. ON ANGLES: ± 0°-30'



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DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994 THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3	
Gardner Denver	HEAT TREATMENT
Gardner Denver Inc. Quincy, IL.	ENG. REF:
TITLE OUTLINE-BARE UNIT	REV
DWN BY TAM 3/13/2009	323GAF800
CKD BY RNS 3/13/2009	SCALE 1/2
	SHEET 1 OF 1